

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/823,298	04/12/2004	Liping Ren	IR-2390 (2-3	4746
2352	7590 02/07/2006		EXAMINER	
OSTROLENK FABER GERB & SOFFEN 1180 AVENUE OF THE AMERICAS			PIZARRO CRESPO, MARCOS D	
	, NY 100368403	ART UNIT	PAPER NUMBER	
			2814	
			DATE MAILED: 02/07/2006	5

Please find below and/or attached an Office communication concerning this application or proceeding.

, ·	Application No.	Applicant(s)	
	10/823,298	REN, LIPING	(M)
Office Action Summary	Examiner	Art Unit	$$ $\theta_{\theta_{\bullet}}$
	Marcos D. Pizarro-Crespo	2814	
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence add	ress
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	TE OF THIS COMMUNICATION (6(a). In no event, however, may a reply be time (ill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONEI	I. lely filed the mailing date of this con (35 U.S.C. § 133).	
Status			
1) Responsive to communication(s) filed on 04 No	ovember 2005.		
2a) ☐ This action is FINAL . 2b) ☒ This	action is non-final.		
3) Since this application is in condition for allowan	ce except for formal matters, pro	secution as to the	merits is
closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 45	3 O.G. 213.	
Disposition of Claims			
4) ☐ Claim(s) 1-9,11,13,14,16,20-23,25 and 27-29 is 4a) Of the above claim(s) is/are withdraw 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-9,11,13,14,16,20-23,25 and 27-29 is 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or	vn from consideration. s/are rejected.		
Application Papers			
9) The specification is objected to by the Examine 10) The drawing(s) filed on is/are: a) access Applicant may not request that any objection to the Replacement drawing sheet(s) including the correction 11) The oath or declaration is objected to by the Examine 11.	epted or b) objected to by the Edrawing(s) be held in abeyance. See on is required if the drawing(s) is obj	e 37 CFR 1.85(a). ected to. See 37 CFI	
Priority under 35 U.S.C. § 119			
 12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the prioring application from the International Bureau * See the attached detailed Office action for a list of the prioring application from the prioring application from the International Bureau 	s have been received. s have been received in Applicati ity documents have been receive (PCT Rule 17.2(a)).	on No ed in this National S	Stage
Attachment(s) 1) M Notice of References Cited (PTO-892)	4) 🔲 Interview Summary	(PTO-413)	
2) Notice of Praftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	ite	-152)

Art Unit: 2814

Attorney's Docket Number: IR-2390 (2-3965)

Filing Date: 4/12/2004

Claimed Priority Date: 4/11/2003 (Provisional 60/462,562)

Applicant(s): Ren

Examiner: Marcos D. Pizarro-Crespo

DETAILED ACTION

This Office action responds to the amendment filed on 11/4/2005.

Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after the final rejection mailed on 9/30/2005. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on 11/4/2005 has been entered.

Acknowledgment

2. The amendment filed on 11/4/2005, responding to the Office action mailed on 9/30/2005, has been entered. The present Office action is made with all the suggested amendments being fully considered. Accordingly, pending in this Office action are claims 1-9, 11, 13, 14, 16, 20-23, 25, and 27-29.

Art Unit: 2814

Claim Rejections - 35 USC § 103

3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 25, 28, and 29 are rejected under 35 U.S.C. 103(a) as being unpatentable over Fujishima (US 6740952) in view of Nakagawa (US 4766474).
- 5. Regarding claim 25, Fujishima shows (see, e.g., figs. 15 and 19) most aspects of the instant invention including a field plate structure comprising:
 - ✓ A first field plate 9
 - ✓ A second field plate FP1 disposed above and spaced from the first field plate
 - ✓ A third field plate **FP2** disposed above and spaced from the second field plate
 - ✓ a resurf region 20 over which the field plate structure is disposed.

Wherein:

- ✓ the first plate **9** includes a first portion (see, *e.g.*, fig. 19)
- \checkmark the second plate **FP1** includes (see, *e.g.*, fig. 19):
 - a first portion
 - a second portion
 - a second gap separating the portions
- ✓ the third plate FP2 includes (see, e.g., fig. 19):
 - a first portion
 - a second portion

Art Unit: 2814

a third gap Wg separating the portions

✓ the second gap is wider than the third gap **Wg** (see, *e.g.*, fig. 19)

Page 4

Fujishima, however, fails to show the first plate including a second portion spaced from the first portion of the first plate by a first gap wider than the second gap. Nakagawa (see, e.g., fig. 2f), on the other hand, shows a first plate similar to Fujishima including a first portion 10 spaced from a second portion 14 by a gap wider than the gap separating portions 8, 9 of a second plate above the first plate. He further teaches that the second portion 14 would function to reduce the field concentration at the boundary between the drain region and the drift region of Fujishima (see, e.g., col.1/II.45-48).

It would have been obvious at the time of the invention to one of ordinary skill in the art to include the second portion suggested by Nakagawa in the first plate of Fujishima to reduce the field concentration at the boundary between the drain region and the drift region.

- 6. Regarding claim 28, Fujishima shows (see, e.g., fig. 19):
 - ✓ The first portion of the second plate FP1 is electrically connected to the first plate 9
 - ✓ The second portion of the second plate FP1 is electrically connected to the second portion of the third plate FP2
- 7. Regarding claim 29, Fujishima shows (see, e.g., fig. 19):
 - ✓ The first plate is insulated from the second plate FP1 by an insulation layer 10
 - ✓ The second plate FP1 is insulated from the third plate FP2 by another insulation layer 25

Art Unit: 2814

8. Claims 1-9, 11, 13, and 20-23 are rejected under 35 U.S.C. 103(a) as being unpatentable over Fujishima in view of Nakagawa, Van Zant and Ghandhi.

Page 5

- 9. Regarding claim 1, Fujishima shows (see, *e.g.*, figs. 15 and 19) most aspects of the instant invention including a semiconductor device comprising:
 - ✓ A semiconductor substrate 1 of a first conductivity type
 - ✓ A semiconductor layer of a second conductivity type formed over the substrate 1
 - ✓ A body region **2** of the first conductivity formed in the semiconductor layer
 - ✓ An invertible channel in the body region 2
 - ✓ A source region 3 of the second conductivity type formed in the body region 2 and adjacent to the channel
 - ✓ A gate structure formed over the channel region including:
 - a gate electrode 9
 - a gate insulation layer **7** spacing the gate electrode **9** from the channel
 - ✓ A drain region 6 formed in the semiconductor layer
 - ✓ A drift region 5 in the semiconductor layer spacing the body region 2 from the drain region 6
 - ✓ A resurf region 20 of the first conductivity formed in the semiconductor layer of the second conductivity type, said resurf region 20 being formed over at least a portion of the drift region 5
 - ✓ A field plate structure disposed over the drift region 5 including:
 - a first insulation layer 8 of a first thickness

Page 6

Art Unit: 2814

- a second insulation layer 10 of a second thickness formed over the first insulation layer 8
- a third insulation layer 25 of a third thickness
- a first plate 9 disposed over the first insulation layer 8
- a second plate FP1 disposed over the second insulation layer 8
- a third plate FP2 spaced from the second plate FP1 by the third insulation
 layer 25

Wherein:

- ✓ the first plate **9** includes a first portion (see, *e.g.*, fig. 19)
- ✓ the second plate FP1 includes (see, e.g., fig. 19):
 - a first portion
 - a second portion
 - a second gap separating the portions
- ✓ the third plate FP2 includes (see, e.g., fig. 19):
 - a first portion
 - a second portion
 - a third gap Wg separating the portions
- ✓ the second gap is wider than the third gap **Wg** (see, *e.g.*, fig. 19)

Fujishima, however, fails to show the first plate including a second portion spaced from the first portion of the first plate by a first gap wider than the second gap. Nakagawa (see, e.g., fig. 2f), on the other hand, shows a first plate similar to Fujishima including a first portion **10** spaced from a second portion **14** by a gap wider than the gap

separating the portions **8**, **9** of a second plate above the first plate. He further teaches that the second portion **14** would function to reduce the field concentration at the boundary between the drain region and the drift region of Fujishima (see, *e.g.*, Nakagawa/col.1/II.45-48).

It would have been obvious at the time of the invention to one of ordinary skill in the art to include the second portion suggested by Nakagawa in the first plate of Fujishima to reduce the field concentration at the boundary between the drain region and the drift region.

Fujishima also fails to show the semiconductor layer is epitaxially formed. Van Zant (see, e.g., pp.382), on the other hand, teaches that epitaxially forming Fujishima's semiconductor layer would allow to accurately controlling the doping concentrations of the layer. Ghandhi (see, e.g., pp.258) teaches that epitaxially forming Fujishima's semiconductor layer on the substrate would eliminate the problems of compatibility or mismatch between the layer and the substrate.

It would have been obvious at the time of the invention to one of ordinary skill in the art to epitaxially form Fujishima's semiconductor layer, as suggested by Van Zant and Ghandhi, to eliminate the problems of compatibility between the layer and the substrate and to accurately control the doping concentrations of the layer.

- 10. Regarding claims 2, 4, and 6, Fujishima shows the first **8**, second **10** and third **25** insulation layers comprising an oxide (see, *e.g.*, fig. 19)
- 11. Regarding claim 3, Fujishima shows the first thickness is 0.6 microns (see, *e.g.*, col.36/ll.20) but fails to specify the claimed thickness of 0.4 microns. However,

differences in thickness will not support the patentability of subject matter encompassed by the prior art unless there is evidence indicating such thickness is critical. "Where the general conditions of a claim are disclosed in the prior art, it is not inventive to discover the workable ranges by routine experimentation". *In re Aller*, 220 F.2d 454,456,105 USPQ 233, 235 (CCPA 1955).

Fujishima also teaches that the first thickness, as well as the other thickness of the different insulation layers, affects the performance and the area of the device (see, e.g., col.37/II.15-29, col.8/II.36-40, and col.39/II.17-31). Therefore, it is necessary to ensure that the insulation layers are of an appropriate thickness (see, e.g., Fujishima/col.35/II.60-62). The specific claimed first thickness, *i.e.*, 0.4 microns, absent any criticality, is only considered to be the "optimum" thickness disclosed by Fujishima that a person having ordinary skill in the art would have been able to determine using routine experimentation based, among other things, on the desired device performance, manufacturing costs, etc. (see Boesch, 205 USPQ 215 (CCPA 1980)), and since neither non-obvious nor unexpected results, *i.e.*, results which are different in kind and not in degree from the results of the prior art, will be obtained as long as the first thickness provides for a stable performance of the device, as already suggested by Fujishima.

Since the applicant has not established the criticality (see next paragraph) of the claimed thickness of 0.4 microns, it would have been obvious to one of ordinary skill in the art to use these values in the device of Fujishima.

CRITICALITY

12. The specification contains no disclosure of either the critical nature of the claimed thickness or any unexpected results arising therefrom. Where patentability is said to be based upon particular chosen dimensions or upon another variable recited in a claim,

Art Unit: 2814

the applicant must show that the chosen dimensions are critical. *In re Woodruff*, 919 F.2d 1575, 1578, 16 USPQ2d 1934, 1936 (Fed. Cir. 1990).

Page 9

- 13. Regarding claim 5, Fujishima shows the second thickness is 1.3 microns (see, e.g., col.39/II.5).
- 14. Regarding claim 7, Fujishima shows the third thickness is 2.5 microns (see, e.g., col.39/II.7) instead of the claimed thickness of 1.4 microns. See also the comments stated above in paragraphs 11 and 12 with respect to the differences between the claimed thickness and that of the prior art, which are considered repeated here.
- 15. Regarding claim 8, Fujishima shows the first field plate **9** extending from the gate electrode (see, *e.g.*, fig. 19)
- 16. Regarding claim 9, Fujishima shows that the first field plate **9** comprises gate electrode material (see, *e.g.*, col.39/II.9-10). Van Zant (see, *e.g.*, pp. 511), on the other hand, teaches that doped polysilicon is the standard gate electrode material for Fujishima's device.
- 17. Regarding claim 11, Fujishima shows that the gap between the portions of the second field plate **FP1** is 45 microns (see, *e.g.*, col.37/II.29-34 and col.39/II.13-16).
- 18. Regarding claim 13, Fujishima shows the third field plate **FP2** comprising a first portion and a second portion (see, *e.g.*, fig. 19), wherein a gap of 25 microns separates the portions (see, *e.g.*, col.37/II.32).
- 19. Regarding claim 20, Fujishima shows the first portion of the first plate **9** terminating below the first portion of the second plate **FP1** (see, *e.g.*, fig. 19).

- 20. Regarding claim 21, Fujishima shows the second portion of the second field plate **FP1** is electrically connected to the drain region **6** and to the second portion of the third plate **FP2** (see, *e.g.*, fig. 19).
- 21. Regarding claim 22, Fujishima shows the first portion of the second plate **FP1** is electrically connected to the first plate **9** (see, e.g., fig. 19).
- 22. Regarding claim 23, Fujishima shows the first portion of the third plate **FP2** is electrically connected to the source region **3** (see, *e.g.*, fig. 19).
- 23. Claims 14 and 16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Fujishima/Nakagawa/Van Zant/Ghandhi in view of Noda (US 6617652) and Ranjan (US 5801431).
- 24. Regarding claim 14, Fujishima/Nakagawa/Van Zant/Ghandhi shows most aspects of the instant invention (see, e.g., paragraph 9 above). Fujishima also shows the second plate **FP1** including a first portion and a second portion, wherein a gap separates the portions (see, e.g., fig. 19). He, however, fails to specify the portions to be annular portions disposed around the drain region **6**. Noda, on the other hand, teaches (see, e.g., fig. 1) that annular plates formed concentrically around the drain diffusion region of Fujishima would improve the breakdown properties of the device (see, e.g., Noda/col.14/II.20-22). Ranjan elaborates by teaching that the series of plates in Noda reduce the tendency to concentrate high electric fields near the surface of the device thereby improving its breakdown voltage (see, e.g., Ranjan/col.5/II.52-56).

It would have been obvious at the time of the invention to one of ordinary skill in the art to form the first and second portions of the second plate of

Fujishima/Nakagawa/Van Zant/Ghandhi as annular portions disposed around the drain region, as suggested by Noda and Ranjan, to improve the breakdown voltage properties of the device.

25. Regarding claim 16, Fujishima (see, e.g., fig. 19) shows the third plate including a first portion and a second portion, wherein a gap separates the portions. He, however, fails to specify the portions to be annular portions disposed around the drain region. Noda, on the other hand, teaches (see, e.g., fig. 1) that annular plates formed concentrically around the drain diffusion region of Fujishima would improve the breakdown properties of the device (see, e.g., Noda/col.14/II.20-22). Ranjan elaborates by teaching that the series of plates in Noda reduce the tendency to concentrate high electric fields near the surface of the device thereby improving its breakdown voltage (see, e.g., col.5/II.52-56).

It would have been obvious at the time of the invention to one of ordinary skill in the art to form the first and second portions of the third plate of Fujishima/Nakagawa/Van Zant/Ghandhi as annular portions disposed around the drain region, as suggested by Noda and Ranjan, to improve the breakdown voltage properties of the device.

- 26. Claim 27 is rejected under 35 U.S.C. 103(a) as being unpatentable over Fujishima/Nakagawa in view of Noda and Ranjan.
- 27. Regarding claim 27, Fujishima/Nakagawa shows most aspects of the instant invention (see, e.g., paragraph 5 above), except for the plate portions being annular. Noda, on the other hand, teaches (see, e.g., fig. 1) that annular plates formed

concentrically around the drain diffusion region of Fujishima would improve the breakdown properties of the device (see, e.g., Noda/col.14/II.20-22). Ranjan elaborates by teaching that the plate portions in Noda reduce the tendency to concentrate high electric fields near the surface of the device thereby improving its breakdown voltage (see, e.g., Ranjan/col.5/II.52-56).

It would have been obvious at the time of the invention to one of ordinary skill in the art to form the plate portions of Fujishima/Nakagawa as annular portions, as suggested by Noda and Ranjan, to improve the breakdown voltage properties of the device.

Response to Arguments

28. Applicant's arguments with respect to the claims have been considered but are moot in view of the new ground(s) of rejection.

Conclusion

- 29. Papers related to this application may be submitted directly to Art Unit 2814 by facsimile transmission. Papers should be faxed to Art Unit 2814 via the Art Unit 2814 Fax Center. The faxing of such papers must conform to the notice published in the Official Gazette, 1096 OG 30 (15 November 1989). The Art Unit 2814 Fax Center number is (571) 273-8300. The Art Unit 2814 Fax Center is to be used only for papers related to Art Unit 2814 applications.
- 30. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Marcos D. Pizarro-Crespo at (571) 272-1716 and between the hours of 9:30 AM to 8:00 PM (Eastern Standard Time) Monday through

Art Unit: 2814

Page 13

Thursday or by e-mail via Marcos.Pizarro@uspto.gov. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Wael Fahmy, can be reached on (571) 272-1705.

- 31. Any inquiry of a general nature or relating to the status of this application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).
- 32. The following list is the Examiner's field of search for the present Office Action:

Field of Search	Date
U.S. Class / Subclass(es): 257/335-343,409,487,488,491-493,659	1/26/2006
Other Documentation:	
Electronic Database(s): EAST (USPAT, EPO, JPO)	1/26/2006

Marcos D. Pizarro-Crespo

Patent Examiner
Art Unit 2814

571-272-1716

marcos.pizarro@uspto.gov